User Manual



EtherNet/IP Secure Communication

Catalog Number 1756-EN2TSC





Important User Information

Read this document and the documents listed in the additional resources section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.



ATTENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence.

IMPORTANT Identifies information that is critical for successful application and understanding of the product.

Labels may also be on or inside the equipment to provide specific precautions.



ARC FLASH HAZARD: Labels may be on or inside the equipment, for example, a motor control center, to alert people to potential Arc Flash. Arc Flash will cause severe injury or death. Wear proper Personal Protective Equipment (PPE). Follow ALL Regulatory requirements for safe work practices and for Personal Protective Equipment (PPE).

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This manual contains new and updated information. Changes throughout this revision are marked by change bars, as shown to the right of this paragraph.

New and Updated Information

This table contains the changes made to this revision.

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Updated all web page interface screens from Series A to Series B module firmware.	Throughout
Added references to the Stratix 5900 Security Appliance	11, 9, 51, 51
Added information about mobile clients	15
Updated information about Transport Layer Security (TLS) 1.2	11
Added new features	Throughout
Added Security Configuration Parameter Descriptions	16

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The 1756-EN2TSC is a security-enhanced version of the 1756-EN2T EtherNet/IP communication module. This module is designed for applications that limit network access to a control system from within the plant network. This module is not intended to connect any devices in the local 1756 backplane to devices outside of the plant firewall.

Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
1756 ControlLogix [®] Communication Modules Specifications Technical Data, publication <u>1756-TD003</u>	Specifications for ControlLogix communication modules
EtherNet/IP Network Configuration User Manual, publication ENET-UM001	Guidelines for configuring EtherNet/IP network parameters
EtherNet/IP Modules Installation Instructions, publication ENET-IN002	Guidelines for installing EtherNet/IP modules
Ethernet Design Considerations Reference Manual, publication ENET-RM002	Guidelines for Ethernet networks
Industrial Automation Wiring and Grounding Guidelines, publication <u>1770-4.1</u>	Guidelines for installing a Rockwell Automation industrial system
Product Certifications website, <u>http://www.ab.com</u>	Declarations of conformity, certificates, and other certification details

You can view or download publications at

<u>http://www.rockwellautomation.com/literature/</u>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation[®] sales representative.

Notes:

Secure Communication Architecture

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Many control systems currently use 1756-EN2T and 1756-ENBT modules to connect ControlLogix[®] systems to plant-level systems. A 1756-EN2TSC module offers the same connectivity and additional security options that help protect access to resources on the local backplane from the plant network. Use the 1756-EN2TSC module to establish secure tunnels with peer modules, Windows 7 clients, and VPN appliances.



Figure 1 - 1756-EN2TSC module Establishes Secure Tunnels with Peer Modules, Windows 7 Clients, and VPN Appliances

The 1756-EN2TSC module provides a level of protection against unauthorized network access, either malicious or accidental, to a ControlLogix[®] controller via an EtherNet/IP connection. The 1756-EN2TSC module uses the Internet Protocol Security (IPsec) protocol suite to provide a secure communication tunnel.

The 1756-EN2TSC module is intended for use behind an existing firewall/DMZ that help protect the plant network from outside access. This module is not intended to be connected directly to the public Internet or to provide a mechanism by which remote access is provided to a network. The module does not provide the ability to expose a private network address range via IPsec; only the module's IP address is available.

Considerations

Out-of-the-box, the module functions just like a 1756-EN2T module, except that the module does **not** support the following:

- Integrated motion on EtherNet/IP networks
- ControlLogix[®] redundancy systems
- SIL 2 applications
- Email capabilities
- EtherNet/IP socket interface

Once security is enabled, modules like POINT I/O[™] adapters, FLEX[™] I/O adapters, and PowerFlex[®] drives are not able to establish a secure connection because they do not support secure tunnels.

When security is enabled, the module connects with:

- Upper level systems and user workstations with Windows 7 operating systems
- Stratix 5900[™] Services Router
- Cisco ASA security appliances
- Other 1756-EN2TSC modules

The module supports the current versions of common web browsers, such as Internet Explorer (8 and 9). For security reasons, Secure Sockets Layer (SSL) 2.0 and 3.0 are disabled in the module. Browsers must enable support for Transport Layer Security (TLS) 1.2.

The 1756-EN2TSC module lets only those devices with proper credentials access the module. This module is intended for use behind an existing firewall/DMZ that help protects the plant network from outside access.

To minimize complexity, the module supports the following authentication and encryption methods.

- IPsec technology with as many as eight VPN tunnels (only one of which can be a VPN appliance.
- Mobile Client
- Pre-shared key authentication
- AES encryption (128 bit, 192 bit, and 256 bit)

Local Chassis Security

You can use the 1756-EN2TSC module with the following features to prevent unauthorized access to a controller in the local chassis.

• The trusted slot feature (in the controller properties) designates slots in the local chassis as trusted. When the trusted slot feature is enabled, the controller denies communication through paths that are not trusted. This requires authentication to the module for anyone to access the controller with programming software.

Controller Pro	operties - Project					
General	Major Faults	Minor Faults	Date/Ti	ne	Advanced	SFC Execution
Project	Redundancy	Nonvolatile Mem	iory	Memory	Security	Alarm Log
Security Author	ty: No Prot	ection only the selected Secu hrough Selected Slats	inty Authority	▼ for Authent	cation and Author	zation
Select Slots	e 1 12 1	2 3 4 5	6 7 8	9		
	♥ Con	munication restricted t	hrough contr	oller ports		
Change Dete	ction				_	
Changes To <u>D</u> e	etect: 16#	FFFF_FFFF_FFFFFFFFFFFFFFFFFFFFFFFFFFFF	FF Config	ure		
Audit Value:			_			
Audit <u>v</u> aide.						
		1	OK			L. Liste

• The serial number lock feature (in the 1756-EN2TSC module properties) with the trusted slot features restricts communication through a module in the trusted slot with the specific serial number.

I Module Prope	rties: Local:1 (1756-EN2TSC 10.00	1)		
General Conn	ection RSNetWorx Module Info	Internet Protocol Port Co	nfiguration Time Sync	
Type:	1756-EN2TSC 1756 10/100 Mbps	Ethernet Bridge, Twisted-P	air Media, Secure Co	
Vendor:	Allen-Bradley			
Parent:	Local	Ether	net Address	
Na <u>m</u> e:	EN2TSC_module	© P <u>r</u>	ivate Network: 192.168.1.	
Description:		^ (© <u>I</u> P	Address: 10 . 10 . 10 . 1	
			ost <u>N</u> ame:	
Change Revision: 10.001 Electronic Keying: Compatible Module Rack Connection: None Time Sync Connection: None Lock Serial Number: No				
Revision: 10 001				
	Rac	k Connection:	None	
	Tim	e Sync Connection:	None	
	Loc	k Serial Number:	Yes	
Status: Offline				

The trusted slot and serial number lock features are for applications that have concern with physical access to and tampering with the controller.

IMPORTANT Use caution with these features and make sure you have the controller project backed up in a secure location. If the module becomes disabled for any reason, you have to download to the controller to recover.

Network Access Security

The 1756-EN2TSC module uses the Internet Protocol Security (IPsec) technology to provide secure communication over the Ethernet network. IPsec is widely deployed, and is often used to create Virtual Private Networks (VPN). IPsec provides the following security features:

- Authentication of the communication end points (both client and server)
- Data authenticity and integrity (via message integrity checks)
- Data confidentiality (via encryption algorithms)

Use of the IPsec protocol suite lets you use the Microsoft Windows VPN client to connect securely to the module. IPsec also lets the module create secure tunnels with other 1756-EN2TSC modules and with off-the-shelf, VPN appliances.

IMPORTANT The module does **not** provide access to a private network.

While the module supports secure communication, the module is not intended to be connected directly to the public Internet and provide a VPN function, or be the mechanism by which remote access is provided to a network. The module does not provide the ability to expose a private network address range via IPsec—only the module's IP address is available.

The module does the following:

- Secures access to the controller and I/O modules in the local chassis
- Secures bridge access to other networks accessible within the local chassis



As part of establishing the secure tunnel, both endpoints must authenticate with each other and exchange information to help ensure secure data transfer.

IPsec Association

Once the IPsec association is established, data between the two endpoints is fully encrypted (except for produced/consumed tags) or optionally sent unencrypted, but with a cryptographic message integrity code.

Capability	Description
Authentication Method	Pre-shared key (PSK). Configure a secret key on each of the endpoints.
Header Format	Encapsulating Security Payload (ESP)
Encapsulation Mode	Tunnel mode, default Transport mode used with Microsoft Windows 7 client
Internet Key Exchange	IKE version 1 IKE version 2
Negotiation Mode	Passive Active
Lifetime(s)	IKE and IPsec lifetimes user-configurable
PFS Group	None
DH Key Group	MODP groups • 2 (1024-bit, default) • 5 (1536-bit) • 14 (2048-bit)
IKE Encryption Algorithm	 AES(128 bit) AES(192 bit) AES(256 bit)
IKE Authentication Algorithm	SHA-1
IPsec Encryption Algorithm	 AES(128 bit) AES(192 bit) AES(256 bit) None
IPsec Authentication Algorithm	SHA-1

As long as the IPsec traffic is received, the connection is considered alive. Your VPN connection can recover without having to reauthenticate if you lose your connection for a short time (few seconds). However, if the time since the last received packet is greater than the timeout interval, the connection times out. This interval is common to all IPsec connections and is not configurable. The default keepalive-timeout is 30 seconds.

Performance

The communication capability of the module is the same as the 1756-EN2T module. The 1756-EN2TSC supports the following:

- The same number of TCP and CIP connections as the 1756-EN2T module (256 CIP connections and 128 TCP/IP connections)
- The configuration of IPsec associations with as many as eight IP addresses (devices); only one of which can be a VPN appliance connection
- Mobile clients
- CIP Sync communication

Traffic Filtering

When IPsec is enabled, the module blocks traffic that is not received via a VPN client, another peer with an IPsec connection, or an appliance with an IPsec connection, with these exceptions:

- BOOTP/DHCP traffic (to let the module obtain an IP address)
- HTTPS traffic (configure the module)
- CIP Sync packets (disable CIP Sync option)
- Logix produced/consumed tags (the establishment of the produced/consumed connection occurs over via IPsec)
- 1756 I/O connections in a remote chassis

If the 1756-EN2TSC module is the trusted slot for a ControlLogix[®] chassis, the following traffic to the controller must go through the 1756-EN2TSC module.

- RSLinx[®] Classic traffic (such as Studio 5000[®] and ControlFLASH[™] communication)
- RSLinx[®] Enterprise traffic (such as FactoryTalk[®] View SE and FactoryTalk[®] View ME communication)

Security Configuration

You can enable and disable features of the module to enhance security.

- The USB port can be disabled.
- The remote factory reset via a CIP message can be disabled.
- The remote reset via a CIP message can be disabled. When you disable the remote reset, the ControlFlash update is also disabled.

1756-EN2TSC/E	You are logged	as Administrator <u>Loqout</u>	AB	Allen-Bradley	Rockwell Automation
Expand Minimize	Network Configuration Security Configuration				
Home					
Diagnostics	Description	Current Status	Enable		
Administrative Settings	USB Port	Enabled	\checkmark		
Metwork Configuration	Remote Factory Reset	Enabled			
Security Configuration	Remote Reset	Enabled	\checkmark		
Secure Tunnel Configuration	Control Flash update (requires Remote Reset)	Enabled			
Certificate Management Backup / Restore	Apply Changes				
Browse Chassis	Copyright © 2015 Rockwell Automation, Inc. All Rights Res	erved.			

<u>Table 2</u> describes the IKE and IPsec SA parameters that you can configure. The module profile dictates whether some parameters are configurable or not. There are also other parameters that you cannot configure (some of them are displayed, for example hash algorithm).

Tab	le 2 -	IKE and	IPsec SA	Parameter	Descriptions
-----	--------	---------	----------	-----------	--------------

Parameter	Description
General	
SA Identifier	IPsec security association name.
Profile	Profiles have values that are preconfigured for a specific type of connection. The generic client profile offers full customization.
	Peer-to-peer (two 1756-EN2TSC modules)
	Windows Client
	 VPN Appliance (CISCO ASA 5500 series, Stratix 5900[™])
Negotiation mode	If active, the module tries to initiate connection. If passive, the module waits for the other side to initiate connection.
	Passive for Windows and Mobile client
	Active for peer-to-peer and VPN Appliance
	Active or passive for Generic Client (user-selectable)
Exchange version	Phase 1 (IKE) exchange version. We recommend IKEv2.
	IKEv1 Main mode for Windows and Mobile client
	IKEv2 for peer-to-peer
	 IKEv1 Main mode, IKEv1 Aggressive mode, or IKEv2 for Generic Client and VPN Appliance (user-selectable). IKEv1 Aggressive mode is faster but less secure than Main mode.
Phase 1 (IKE negotiation)	
Local device identifier (Except Windows and Mobile client)	Identifier of this device. It must match other side remote identifier. IP address
	FQDN (fully qualified domain name)
	User FQDN (in form user@domain)

Parameter	Description		
Remote device identifier	Identifier of remote device. It must match other side local identifier.		
(Except Windows and Mobile client)	IP address		
	FQDN (fully qualified domain name)		
	User FQDN (in form user@domain)		
Remote device IP address	IP address of other side of IKE/IPsec connection.		
Remote network IP (Only for VPN appliance)	Base address of subnet reachable through VPN appliance tunnel.		
Remote network netmask (Only for VPN appliance)	Netmask of subnet reachable through VPN appliance tunnel.		
Encryption algorithm	Encryption algorithm for IKE exchange.		
	AES 256 for Windows and Mobile client		
	AES 128, 192, 256 otherwise (user-selectable)		
Pre-shared key	PSK text. Must match other side PSK.		
DH groups	MODP Groups 2, 5 and 14 are supported. Higher number of group offers increased security, but requires more time and resources to establish connection.		
	• At least 2 - accepts 2, 5 and 14, initiates connection with 2.		
	At least 5 - accepts 5 and 14, initiates connection with 5.		
	At least 14 - accepts only 14, initiates with 14.		
Key life time limit	After this time, Phase 1 (IKE) keys are renegotiated.		
	8 hours by default for Windows and Mobile Client		
	24 hours by default otherwise		
	10 minutes minimum		
	we recommended that you use the default values.		
Phase 2 (IPsec negotiation)			
Encryption algorithm	Encryption algorithm for data inside IPsec tunnel.		
	NULL or AES 128 for Windows and Mobile client		
	NULL, AES 128, 192, 256 otherwise (user-selectable)		
Key life time limit	After this time, Phase 2 (IPsec) keys are renegotiated.		
	8 hours by default for VPN appliance		
	1 hour by default otherwise		
	10 minutes minimum We recommended that you use the default values.		
Key life data limit	When this amount of data has been transferred inside IPsec tunnel, Phase 2 (IPsec) keys are renegotiated.		
	Disabled (0) by default for Windows and Mobile Client		
	100000 KiB by default for peer-to-peer and Generic Client		
	4608000 KiB by default for VPN appliance		
	We recommended that you use the default values.		

Table 2 - IKE and IPsec SA Parameter Descriptions (continued)

Notes:

Get Started

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Configuration Overview	22
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This chapter describes the initial configuration settings that are required for the module. After installing the module, see the next chapters for security configuration examples.

For information on how to install the module, see EtherNet/IP Network Modules Installation Instructions, publication <u>ENET-IN002</u>.

Add the module to a controller project the same as you add a 1756-EN2T module. All security-related configuration is via the module web pages.

IMPORTANT When you finish using the web pages, make sure to use the logout link in the upper right corner of the web page. Close all browsers to prevent others from potentially accessing the web pages.

Configure all security parameters via the web server. In the Address field of your web browser, enter the IP address that displays on the front of the module.



The 1756-EN2TSC module has an embedded HTTPS server that it uses to provide secure web communication. An HTTPS server uses a certificate so that the client can verify server authenticity. For websites connected to the Internet, certificates are normally signed by a trusted certificate authority. Web browsers are then able to verify the authenticity of the web server by virtue of its certificate.

The module uses a self-signed certificate. The module uses this certificate because the IP address is not known (at manufacture time) and cannot be signed by certificate authority (CA). Self-signed certificates are not signed by a known, trusted authority, so they must explicitly be accepted by you (the user) when connecting via the web browser.

Initial Powerup On initial powerup, the module generates a new certificate for the embedded HTTPS server. The certificate generation process can take up to a minute. During this process, the message 'SSL certificate generation in progress' is shown on the module display. Wait until the module is fully booted and 'OK' is shown on the display before accessing the module by using a web browser.

1. In the Address field of your web browser, enter the IP address that displays on the front of the module.

IMPORTANT	When you enter the IP address, you must enter the prefix https:// in the
	address. If you enter an http:// prefix, the module redirects to the https:// prefix.

After the web browser connects to the server, a warning message is shown about the certificate that is not signed by a trusted authority. 2. Accept this message and continue to the web page.

IMPORTANT In general, do not accept the certificate not being signed by a trusted authority. But in the case of initial powerup, the module has a self-signed certificate, so continue to the website even though the message says that this option is not recommended.

The self-signed certificate warning continues to display unless you add the certificate to the list of exceptions for the web browser.

-	er forst file fann fann fan fil fann man ra : 3 8* 8* 1
\leftarrow	😂 http://10.208.50.50/ $\mathcal{O} = \mathcal{O}$ 🧟 Certificate Error: Navigation ×
X 🗞Co	nvert 🔻 🗟 Select
🙀 rain R	AIN 🝘 Product Downloads 🖉 Rockwell Automation - Fo 🍘 Web Slice Gallery 🕶
-	
8	There is a problem with this website's security certificate.
	The security certificate presented by this website was not issued by a trusted certificate authority.
	Security certificate problems may indicate an attempt to fool you or intercept any data you send to the server.
	We recommend that you close this webpage and do not continue to this website.
	Click bare to close this webpage.
<	Continue to this website (not recommended).
	More information

3. After accepting the self-signed certificate, enter the user ID and password.

1756-EN2TSC/B	Allen-Bradley Automation
Login User ID: Password: Login	
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Default Credentials

Default credentials are case-sensitive and are as follows:

- User name: Administrator
- Password: admin

You are prompted to change the password on the Administrator account. Enter the new password and click Change.

1756-EN2TSC/B	You are logged as Administrator <u>Logout</u>	🚇 Allen-Bradley	Rockwell Automation
Expand Minimize Home Diagnostics Administrative Settings Please change the password Device Configuration Secure Tunnel Configuration Secure Tunnel Configuration Merror Management Edit Users Change Password Change Password Confirm New Password: Confirm New Password: Update Backup / Restore Browse Chassis Copyright © 2015 Rockwell Automation, J	Inc. All Rights Reserved.		

After you change Administrator password, the module home page appears.

Configuration Overview

The left pane of the web browser is a navigation tree to configure and maintain the module.



See the next chapters in this manual for different security configurations.

Assign Network Settings

By default, the module is BOOTP enabled.

IMPORTANT Do not simply configure the initial address that is assigned to the module as a static IP address. Contact your network administrator for an appropriate static IP address.

To assign an IP address, choose one of the following methods.

- Rotary switches on the module (before you install the module)
- Rockwell Automation[®] BOOTP/DHCP utility (available with RSLinx[®] and Studio 5000[®] environments)
- RSLinx[®] software
- Studio 5000 environments

For information on how to assign network parameters, see EtherNet/IP Network Configuration User Manual, publication <u>ENET-UM001</u>.

Change Network Settings Via the Module Web Page

Choose Administrative Settings > Device Configuration > Network Configuration. An authenticated user can modify network parameters.

1756-EN2TSC/B		You are logged as Administrator <u>Logout</u>	🚇 Allen-Bradley	Rockwell Automation
Expand Minimize	Network Configuration Security Con	figuration		
Home				
Diagnostics	Initial Network Configuration			
Administrative Settings	Ethernet Interface Configuration	Static 🗸		
Device Configuration	Network Interface			
Security Configuration	IP Address	10.10.10.1		
Secure Tunnel Configuration	Subnet Mask	255.255.255.0		
Certificate Management	Default Gateway			
Backup / Restore	Primary Name Server			
Browse Chassis	Secondary Name Server			
	Domain Name			
	Hostname			
	Name Resolution (DNS)	DNS Enabled V		
	Ethernet Link			
	Autopagatista Status	Autopogatista Speed and Dupley, M		
	Autonegotiate Status	Autonegotiate Speed and Duplex V		
	Select Port Speed	100 Mbps 🗸		
	Select Duplex Mode	Full Duplex 💙		
	Apply Changes			
	Copyright © 2015 Rockwell Automation,	Inc. All Rights Reserved.		

Parameter	Description
Ethernet Interface Configuration	The network configuration scheme: • Dynamic BOOTP (default) • Dynamic DHCP • Static
IP address	IP address for the module: If you want to specify a static IP address for the module, you must also choose Static for the Ethernet Interface Configuration field.
Subnet Mask	Subnet mask for the module.
Default Gateway	Gateway address for the module.
Primary Server Name Secondary Server Name	DNS server addresses, if you are using DNS addressing within your Logix program.
Domain Name	Domain name for the web server module, if you are using DNS addressing within your Logix program.
Host Name	Host name for the module.
Name Resolution (DNS)	Whether the module uses DNS addressing within your Logix program.
Autonegotiate Status	How to determine port speed and duplex: • Autonegotiate speed and duplex (recommended) • Force speed and duplex
Select Port Speed	Port speed (10 Mbps or 100 Mbps), if you chose to force speed and duplex.
Select Duplex Mode	Duplex (full or half), if you chose to force speed and duplex.

Table 3 - Ne	etwork Config	uration Para	neter Descri	ptions

Create User Accounts

You can define user accounts for the web interface to the module. Every user is authenticated by a user name and a password. These accounts are typically for administrators or others who need access to diagnostic information.

- Assign user accounts with access levels to manage who has access to change configuration or to view module information.
- Define each user as a member of the Users group or the Administrators group. Members of the Administrators group have all access rights to the module.
- Cannot change a user name.

To add or remove a user, access Administrative Settings > User Management > Edit Users.

1756-EN2TSC/B				You are logged as Administrator <u>Logout</u>	🚇 All	llen-Bradley	Rockwell Automation
Expand Minimize	Edit Users	Chan	ge Password				
Home							
Diagnostics	Delete	Edit	User Name	Group		Ad	ld a User
Administrative Settings	×		Administrator	Administrators		User ID:	
Device Configuration							
Secure Tunnel Configuration						Group:	
🔄 User Management						Administrate	ors 🗸
Edit Users						Password:	
Change Password						L	
Certificate Management						Confirm Passy	vord:
Backup / Restore						L	
Browse Chassis							Add
	Copyright ©	2015 Ro	ckwell Automation, Inc. All	Rights Reserved.			

To edit an existing user, click the Edit icon.

1756-EN2TSC/B		
Expand Minimize	Edit Users User: Administrator Change Password	
 Home Diagnostics Administrative Settings Device Configuration Secure Tunnel Configuration User Management Edit Users Change Password Certificate Management Backup / Restore Browse Chassis 	Edit User User ID: Administrator Group: Group: Labled: Enabled: Confirm New Password: Update Copyright © 2015 Rockwell Automation, Inc. All Rights Reserved.	

From this form, you can change the following:

- Password
- User can change own password
- Group membership
- Status (enabled or disabled)

Bad Login Attempts

The module logs bad login attempts and present statistics on the main page. After 3 bad login attempts, logging ability is disabled for 5 minutes.

Generate HTTPS Certificate

You can generate a new HTTPS certificate if needed. Generating a new HTTPS certificate is optional as the module automatically generates a certificate when the module is turned on for the first time after factory reset.

- The certificate that is generated at first powerup of the module is not bound to any specific IP address. This can cause the browser to report a certificate error and you can decide whether to generate a new certificate.
- If you generate a new certificate and then later change the IP address of the module, the current certificate becomes invalid. Generate a new certificate that uses the new IP address; otherwise the browser reports a certificate error.

A newly generated certificate has an advantage that the module uses the current IP address. This can limit web browser certificate warnings, even though the browser can still report an error due to a self-signed certificate.

You can specify the validity period of the certificate you generate. The period is set from the current time on the module to a specified end time. Synchronize the real-time clock on the Logix5000[™] controller with the current time. Generating a short-validity period without the clock being synchronized can generate an outdated certificate.

To generate a new certificate, choose Administrative Settings > Certificate Management > Generate HTTPS Certificate.



Use the pull-down menu to choose a valid length of time for the certificate to be enabled.

Certificates

On initial powerup, the subject common name (CN) of the self-generated certificate is set to Rockwell Automation $^{\circ}$.

Certificate	
General Details Certification Pat	1
Show: <all></all>	_
Field	Value
Signature algorithm Signature hash algorithm Issuer Valid from Valid to Subject Public key Resir Constraints CN = Rockwell Automation OU = Rockwell Automation O = Rockwell Automation	sha IRSA sha 1 Rockwell Automation, Rockwell Thursday, January 01, 1970 0 Friday, December 31, 2049 23 Rockwell Automation, Rockwell RSA (2048 Bits) Subject Type=End Entity_Pat
L = Milwaukee S = Wisconsin C = US	idit Properties
	ОК

When you generate a new certificate, the CN is changed to the IP address of the module and the new certificate is applied at the next restart of the module.

Generate HTTPS Certificat	e		
Self-Signed Certificate Op	tions *New certificate gener	ated - will take effect on next power-up.	
Self-Signed Certificate Op Certificate Validity Period	otions *New certificate gener	atad - will take effect on next power-up. Certificate General Details Show: <all> Field Value Signature algorithm sha256RSA Signature algorithm sha256RSA Signature hash algorithm sha256 Valid from Tuesday, February 17, Valid from Tuesday, February 17, Valid to Saturday, January 01, Subject 10, 192, 78, 7, Rockwell N = 10, 192, 78, 7 OU = Rockwell Automation O = Rockwell Automation O = Rockwell Automation L = Milwaukee S S = Wisconsin C = US Edit Properties Constance Learn more about certificate details Constant</all>	* 8 f5 # 1970 2 2050 0 Autom *
			ОК

Backup / Restore

To back up module configuration, choose Administrative Settings > Backup / Restore > Backup.

1756-EN2TSC/B	You are logged as Administrator Logout	Rockwell Allen-Bradley Automation
Expand Minimize	Backup Configuration Restore Configuration	
 Home Diagnostics Administrative Settings Device Configuration Secure Tunnel Configuration User Management Certificate Management Backup / Restore Backup Restore Browse Chassis 	Configuration Item Secure Tunnel Configuration USB Configuration Security Configuration (Resets, Control Flash Update) User Management Configuration Backup Configuration Password (Optional) Confirm Password To perform a backup select the appropriate configuration items, then click save resulting file to a known location. Backup Copyright © 2015 Rockwell Automation, Inc. All Rights Reserved.	Backup

Choose which items to include in the backup configuration.

Parameter	Description
Secure Tunnel Configuration	Secure tunnel settings:
	IPsec Configuration
	Mobile Clients
	L2TP Configuration
	L2TP Users
USB Configuration	USB port enable/disable status
Security Configuration	Security settings:
	Remote Factory Reset
	Remote Reset
	Control Flash Update
User Management Configuration	User management settings
	Users, passwords, groups

You can also enter a password if you need to protect the backup file.

To restore module configuration, choose Administrative Settings > Backup / Restore > Restore.

IMPORTANT When you restore a configuration, it overwrites the current configuration settings in the module, including user names and passwords. The restore operation can result in changes that do not allow further web access to the device.

1. Specify the back-up file.

1756-EN2TSC/B	You are logged as Administrator Logout	Allen-Bradley	Rockwell Automation
Expand Minimize	Backup Configuration Restore Configuration		
Home			
Diagnostics	Backup File Selection		
Administrative Settings	Backup file	Browse	
Device Configuration			
Secure Tunnel Configuration	Restore Configuration		
User Management			
Certificate Management	Copyright © 2015 Rockwell Automation, Inc. All Rights Reserved.		
Backup / Restore			
Backup			
Restore			
Browse Chassis			

- 2. If the back-up file is password protected, enter the password when prompted.
- 3. When prompted that the restore overwrites the module, click OK.



TIP A 1756-EN2TSC series B module can import a series A configuration but a series A cannot import a series B configuration.

When the restore is complete, the module displays a status message.



Notes:

Configure a Secure Connection to a Microsoft Windows Client

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In this scenario, a Microsoft Windows 7 client establishes an IPsec association with the 1756-EN2TSC module.



An example of a Windows 7 client is a personal computer running Studio 5000°, FactoryTalk° View, or RSLinx° software.

To configure this secure connection, do the following.

- Configure the 1756-EN2TSC module to support a connection to a mobile client.
- 2. Configure a connection to the Microsoft Windows client.
- 3. Open the connection.

L2TP Connections

The 1756-EN2TSC module uses Layer 2 Tunneling Protocol (L2TP) connections for Windows clients. Communication occurs within an L2TP tunnel (after VPN is already running). The server IP address is used to communicate with the module. The client IP address is assigned from the client address pool.

All communication that software products generate, such as RSLinx[®] software, to an L2TP server address of a 1756-EN2TSC module is sent via an IPsec connection. This diagram shows how the physical and L2TP IP addresses differ.

Figure 3 - Differences Between L2TP IP Address and IP Address of a Physical Interface

Personal Computer (L2TP Client)



- Client, physical IP address 10.10.10.2
- 1756-EN2TSC module, physical IP address 10.10.10.1
- L2TP server, virtual IP address 192.168.1.1
- L2TP client, pool of virtual IP addresses starts 192.168.1.2 and ends 192.168.1.100

The client uses IP address 10.10.10.2 to establish a connection with the 1756-EN2TSC module at IP address 10.10.10.1. The L2TP server on the 1756-EN2TSC module at IP address 192.168.1.1 establishes a secure connection with the L2TP client at an IP address from the pool 192.168.1.2 through 192.168.1.100.

Once the pool of addresses is configured, that pool is reserved for that specific 1756-EN2TSC module. If you have a second 1756-EN2TSC module in the same controller chassis, you must use a separate subnet (such as 192.168.2.1), even though the pool from the first address is not completely used.

This is only true if you want to connect from one Windows client to two or more 1756-EN2TSC modules at the same time. If only one module is connected with a given client at a given time, there is no need for different subnets.

The Microsoft IPSec client uses classful network-addressing architecture.

- The traffic from a Windows client is directed to a specific VPN based on the class of the IP address set in the L2TP configuration.
- Class C addresses (192.0.0.0...223.255.255.255).
- Range 192.168.0.0 ... 192.168.255.255 is a set of private addresses in this class. Because by default, class C network uses a netmask 255.255.255.0, there are 256 non-overlapping subnets in this range. Using an IP address from class C private range, in order to set up a Windows client L2TP connection, helps ensure that the VPN connection is less likely to mask any existing IP addresses normally used by the host PC.
- Two 1756-EN2TSC modules that are connected to the same Windows client at the same time must be assigned to non-overlapping subnets. Once the secure tunnel exists, RSLinx software uses the L2TP server IP addresses to communicate with the controllers through the 1756-EN2TSC modules.



Figure 4 - Two 1756-EN2TSC Modules Connected to the Same Windows Client

Create Windows Client Connection By Using a Windows Profile

Follow these steps to create a Windows client connection by using a Windows profile.

Log in to the 1756-EN2TSC module and choose Administrative Settings
 > Secure Tunnel Configuration> IPsec Configuration.

1756-EN2TSC/B					You are logged as Ad	Iministrator <u>Logout</u>	AB	Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Con	figuration	Mob	ile Clients 🔪 L2TP (Configuration 🔨 L2TP Ed	it Users			
Home Diagnostics Administrative Settings Device Configuration Secure Tunnel Configuration IPsec Configuration Mobile Clients L2TP Configuration	Enable V V V V V V	Delete	Edit	SA Identifier L2TP_1 L2TP_2 PeerVPN_1 PeerVPN_2 PeerVPN_3 PeerVPN_4	Profile Windows Client Windows Client Peer to Peer Peer to Peer Peer to Peer Peer to Peer	Remote IP 10.208.50.191 10.208.50.192 10.208.50.51 10.208.50.52 10.208.50.53 10.208.50.54		Enable: Current Status: Add a Security Identifier:	e IPsec
User Management Certificate Management Backup / Restore Browse Chassis	Revert	Changes	Apr	PeerVPN_5 EN2TSC_Client	Peer to Peer Windows Client	10.208.50.55 10.10.10.2		Profile: Peer to Peer Remote IP: Pre-shared key: Confirm Pre-share	v d key:
	Copyright @) 2015 Roc	kwell Au	tomation, Inc. All Ri	ights Reserved.				

- 2. On the right side of the screen, check Enable to enable IPsec connections.
- 3. In the Add a Security Association (SA) area, do the following.
 - a. Enter the Identifier as a text description of the connection.
 - b. Choose the Windows Client profile.
 - c. Enter the Remote IP address.
 - d. Enter the pre-shared key and confirm the pre-shared key.

A pre-shared key is similar to a password. Enter a phrase or set of characters. For example, you could enter 'rockwell' as a pre-shared key. Remember the pre-shared key. You enter the same value when you configure the connection from the Windows client, see page <u>40</u>.

Enable IPsec						
Enable:						
Current Status: Enabled						
Add a Security Association (SA)						
Identifier:						
EN2TSC_Client						
Profile:						
Windows Client 🗸						
Remote IP:						
10.10.10.2						
Pre-shared key:						
•••••						
Confirm Pre-shared key:						
•••••						
Add Add and Edit						

4. Click Add.

				You are logged as A d	Iministrator <u>Logout</u>	🚇 Allen-Brad	Rockw ley Automatic
IPsec Cor	figuration	Mot	oile Clients L2TP (Configuration 🔨 L2TP Ed	it Users		
Enable V V V V Revert	Delete	Edit Pa Pa Pa Pa Pa Pa Pa Pa Pa	SA Identifier L2TP_1 L2TP_2 PeerVPN_1 PeerVPN_3 PeerVPN_3 PeerVPN_4 PeerVPN_5 EN2TSC_Client	Profile Windows Client Windows Client Peer to Peer Peer to Peer Peer to Peer Peer to Peer Peer to Peer Windows Client	Remote IP 10.208.50.191 10.208.50.192 10.208.50.51 10.208.50.52 10.208.50.53 10.208.50.54 10.208.50.55 10.10.10.2	Enable: Current Sta Identifier: Profile: Preer to Pe Remote IP: Pre-shared Confirm Pre	Enable IPsec
	IPsec Cor Enable V V V V V V V V V V Revert	IPsec Configuration Enable Delete	IPsec Configuration Mot Enable Delete Edit Image: Configuration Image: Configuration Image: Configuration Image: Configuratio	IPsec Configuration Mobile Clients L2TP (Enable Delete Edit SA Identifier Image: Clients L2TP_1 Image: Clients L2TP_1 Image: Clients L2TP_2 Image: Clients L2TP_2 Image: Clients L2TP_2 Image: Clients L2TP_2 Image: Clients Image: Clients L2TP_2 Image: Clients Image: Clients PeerVPN_3 Image: Clients Image: Clients Image: Clients Image: Clients Image: Clients EnzTSC_Client Revert Changes Apply Changes	You are logged as Ad IPsec Configuration L2TP Configuration L2TP Ed Enable Delete Edit SA Identifier Profile Image: Configuration L2TP_1 Windows Client Image: Configuration L2TP Edit Image: Configuration L2TP_1 Windows Client Image: Configuration L2TP_2 Windows Client Image: Configuration Image: Configuration L2TP_2 Windows Client Image: Configuration L2TP_1 Image: Configuration Image: Configuration Image: Configuration L2TP_2 Windows Client Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuration Image: Configuratio	You are logged as Administrator Loggut IPsec Configuration L2TP Configuration L2TP Edit Users Enable Delete Edit SA Identifier Profile Remote IP Image: Same and S	You are logged as Administrator Logout Allen-Brade IPsec Configuration Mobile Clients L2TP Configuration L2TP Edit Users Image: Configuration Mobile Clients L2TP_configuration L2TP Edit Users Image: Configuration Mobile Clients L2TP_configuration L2TP Edit Users Image: Configuration L2TP_1 Windows Client 10.208.50.191 Enable Image: Current State Image: Current State Current State Current State Image: Current State Image: Current State Add a Set Image: Current State Image: Current State Add a Set Image: Current State Image: Current State Enable Image: Current State Image: Current State Enable Image: Current State Image: Current State Image: Current State Image: Current State Image: Current State Profilie: Image: Current State Image: Current State Profilie:

5. Click Apply Changes.

6. Verify IPsec connections are enabled.

Enable	IPsec
Enable:	
Current Status:	Enabled

Configure Mobile Client

A mobile client does not have a predetermined IP address that is explicitly configured in the module. For example, a personal computer that is configured for DHCP connects to the module. If the IP address of the personal computer changes, no configuration changes are required on the module.

If the Windows client is a mobile client, make the following configurations on the module. Follow these steps to configure a mobile client.

- Choose Administrative Settings > Secure Tunnel Configuration > Mobile Clients.
- 2. Make the following configuration selections.
 - a. Check Enable Mobile Clients.
 - b. Enter the pre-shared key and confirm the pre-shared key.
 - c. Choose an encryption algorithm.

1756-EN2TSC/B		You are	logged as Administ	rator <u>Logout</u>	🚇 Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Configuration Mobile Clients	L2TP Configuration	n 🔨 L2TP Edit Users	3		
Expand Minimize Expand Minimize Diagnostics Diagnostics Administrative Settings Device Configuration Desec Configuration Desec Configuration Mobile Clients L2TP Configuration L2TP Users User Management Certificate Management Backup / Restore Browse Chassis Browse Chassis	IPsec Configuration Mobile Clients General Enable Mobile Clients Profile Negotiation mode Exchange version Phase 1 Authentication method IKE encryption algorithm DH MODP group New Pre-Shared Key Confirm new Pre-Shared Key	You are L2TP Configuration Windows Passive IKE v1 Main mode PSK AES 256 At least 2 (1024-b	logged as Administ	rator <u>Logout</u>	Allen-Bradley	Automation
	Phase 2	0	Tiours 🗸			
	Encryption algorithm	AES 128 🗸				
	Protocol	ESP				
	Hash algorithm	SHA1				
	PFS key group	None				
	Key life time limit	1	hours 🗸			
	Key life data limit (0 to disable) Apply Changes	0	Kilobytes			
	Copyright © 2015 Rockwell Automation, In	nc. All Rights Reserv	red.			

3. Click Apply Changes.

Configure an L2TP Connection

Follow these steps to configure an L2TP connection.

 Choose Administrative Settings > Secure Tunnel Configuration > L2TP Users.

1756-EN2TSC/B		You are logged as Administrator <u>Logout</u>	🚇 Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Configuration V Mobile Clients V L2T	P Configuration L2TP Edit Users		
Home				
Diagnostics	Delete Edit User N	lame	Ad	d a User
Administrative Settings	enette	est	User ID:	
Device Configuration				
Secure Tunnel Configuration			Password:	
IPsec Configuration				
Mobile Clients			Confirm Passw	vord:
L2TP Configuration				
L2TP Users				Add
User Management				
Certificate Management	Convictor @ 2015 Dealevell Automation Tes. Al	Diable Deserved		
Backup / Restore	Copyright @ 2015 RockWell Automation, Inc. All	rights reserved.		
Browse Chassis				

2. For each user, define a user ID and password.

Each L2TP user must authenticate when establishing a tunnel to the module. Configure a user name and password for each LT2P user. Remember the user names and passwords. You enter the same values when you configure the connection from a Windows client, see page <u>40</u>.

Add a User
User ID: user1
Password:
Confirm Password:
Add

3. Click Add.



4. Choose Administrative Settings > Secure Tunnel Configuration > L2TP Configuration.

1756-EN2TSC/B		You are logged as A	.dministrator <u>Logout</u>	🚇 Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Configuration Mobile Clients	L2TP Configuration L2TP E	dit Users		
Home					
Diagnostics					
Administrative Settings	General				
Device Configuration	Enable L2TP	\checkmark			
Secure Tunnel Configuration	L2TP Settings				
Mobile Clients	Server IP address	192.168.2.1			
L2TP Configuration	Client IP address pool start	192.168.2.2			
User Management	Client IP address pool end	192.168.2.20			
Certificate Management	Authentication method	PAP/CHAP			
Backup / Restore Browse Chassis	Apply Changes				
	Copyright © 2015 Rockwell Automation, I	nc. All Rights Reserved.			

Make sure that L2TP is enabled.

5. If needed, change the range of available client IP addresses

The IP addresses on this screen are the virtual IP addresses for the L2TP server (in the 1756-EN2TSC module) and the pool of virtual IP addresses (for Windows clients).

Once the secure tunnel is established, use the L2TP server IP address to identify the 1756-EN2TSC module. The Windows client uses an IP address from the L2TP pool.

6. Click Apply Changes.

Configure a Connection from a Microsoft Windows Client

This section explains a connection from Windows Client where the Windows computer is a client and the 1756-EN2TSC module is a server.

An IPsec client is required to make a secure connection to the module. Without an active IPsec association, the module drops packets, which appear as message timeouts. The IPsec client comes pre-installed in the Windows 7 operating system.

To configure a Microsoft Windows client, do the following.

- 1. From the Control Panel, open the Network and Sharing Center.
- 2. Click Setup a new connection or network.
- 3. Select Connect to a workplace and click Next.

Connect to the Internet Set up a wireless, broadband, or dial-up connection to the Internet. Set up a new network Configure a new router or access point. Connect to a workplace Connect to a workplace		
Set up a new network Configure a new router or access point.	dial-up connection to the Internet.	Set up a wireless, broadband,
Connect to a workplace	point.	Set up a new network Configure a new router or acc
Set up a dial-up or VPN connection to your workplace.	on to your workplace.	Connect to a workplace Set up a dial-up or VPN conn
Set up a dial-up connection	ial-up connection.	Set up a dial-up connection

4. Select No, create a new connection, and click Next.

You do not see this screen if there are no connections set.

	- • •
🚱 🌆 Connect to a Workplace	
Do you want to use a connection that you already have?	
No, <u>cr</u> eate a new connection No, <u>cr</u> eate a new connection	
Cisco ASA 1505 WAN Miniport (L2TP)	
Star WAN Miniport (LZTP)	
Ne	t Cancel

5. Choose Connect using a virtual private network (VPN) connection through the Internet.

	- • •
🚱 🗓 Connect to a Workplace	
How do you want to connect?	
Use my Internet connection (VPN) Connect using a virtual private network (VPN) connection through the Internet.	
🧏 — 🍑 — 🦫	
Dial directly Connect directly to a phone number without going through the Internet.	
🍬 — 🦫	
What is a VPN connection?	
	Cancel

- 6. If prompted, choose I'll set up an Internet connection later.
- 7. Enter the physical IP address of the 1756-EN2TSC module and a name for the connection.
- 8. Select Don't connect now; just set it up so I can connect later and click Next.

🚱 🌆 Connect to a Workpla	sce	
Type the Internet a	ddress to connect to	
Your network administra	tor can give you this address.	
Internet address:	10.10.10.1	
Destination name:	EN2TSC_VPN_Connection	
Use a smart card I allow other peop This option allow Don't connect no	le to use this connection is anyone with access to this computer to use this connect w; just set it up so I can connect later	ion.
		Next Cancel

9. Enter the appropriate user name and password.

The user name and password must have already been configured as an L2TP user on the 1756-EN2TSC module. See the L2TP Edit Users tab as part of configuring the 1756-EN2TSC module (page <u>38</u>).

User name:	user1	
Password:	•••••	
	Show characters	
	Remember this password	
Domain (optional):		

- 10. Check Remember this password.
- 11. Click Create.
- 12. Once the connection is created, click Close.

🚱 🗽 Connect to a Workplace	
The connection is ready to use	
in 1990 - 19900 - 19900 - 19900 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 199	
]
	Close

13. Click the network icon in the right, bottom corner of the Windows taskbar.

Go to conne	•
Go to conne	•
Go to conne	^
Go to conne	and the
	4
Go to conne	0
	^
Connected	.ul
	he.
	Connected

14. Select the created connection, right-click, and choose Properties.

- 15. On the Options tab, do the following.
 - a. Check Display progress while connecting.
 - b. Check Prompt for name and password, certificate, etc.
 - c. Clear Include Windows logon domain.
 - d. Accept the defaults for PPP settings.

EN2TSC_VPN Properties	
General Options Security	Networking Sharing
Dialing options Display progress while Prompt for name and p Include Windows logo	connecting assword, certificate, etc. domain
Redialing options	
<u>R</u> edial attempts:	3
Time between redial attem	ots: 1 minute
Idle time before hanging u	never 🔻
Idl <u>e</u> threshold:	
Redial if line is dropped	
PPP Settings	PPP Settings
	Enable LCP extensions
	Enable software compression
	Negotiate multi-link for single-link connections
	OK Cancel
	and the second s

- 16. On the Security tab, do the following.
 - a. Choose Layer 2 Tunneling Protocol with IPsec (L2TP/IPsec) as the type of VPN.
 - b. Choose Optional encryption (connect even if no encryption) as the type of data encryption.

IMPORTANT	Depending on how the modules are configured encryption can be enabled, according to these options.
	• If Windows/Mobile Client SA was configured to use AES128, Optional Encryption and Require encryption work. In this case, IPsec encryption secures the communication.
	 If Windows/Mobile Client SA was configured to use NONE encryption in IPsec, Optional Encryption and No encryption allowed work. In this case, there is no encryption.
	The option Maximum strength encryption does not work.

- c. Click Allow these protocols.
- d. Check Unencrypted password (PAP).
- e. Check Challenge Handshake Authentication Protocol (CHAP).
- f. Clear the Microsoft CHAP version 2 (MS-CHAP v2) checkbox.

	s Security	Networking	Sharing	
Type of VPN:				
Layer 2 Tunne	ling Protocol	with IPsec (L2	TP/IPSec)
Data encryptior	i:		Advi	anced <u>s</u> ettir
Optional encry	otion (connec	t even if no e	ncryption)	
Authentication	1			
🔘 Use <u>E</u> xten	sible Authenti	cation Protoc	ol (EAP)	
				Properties
Allow these	e protocols			
C norr anos	, Francoolo			
	ypted passwo	ord (PAP)		
🔽 <u>U</u> nencr				
<mark>▼ U</mark> nencr ▼ Challen	ge <u>H</u> andshak	e Authentical	ion Protoc	ol (CHAP)
▼ <u>U</u> nencr ▼ Challen ■ Microso	ge <u>H</u> andshak ít <u>C</u> HAP Vers	e Authentical ion 2 (MS+CH	ion Protoc AP v2)	ol (CHAP)

17. On the Security tab, click Advanced Settings and enter the pre-shared key.

The pre-shared key must be same as defined for the mobile client as part of configuring the 1756-EN2TSC module (page <u>35</u>).

Advanced Properties	
L2TP	_
Use preshared key for authentication Key: rockwell	
Use certificate for authentication Use rever's certificate	
To the value and cooling administration are server a contracte	
OK Cancel	ו

18. On the Networking tab, check Internet Protocol Version 4 (TCP/IPv4).

EN2TSC_VPN Properties
General Options Security Networking Sharing
This connection uses the following items:
✓
I 문화 File and Printer Sharing for Microsoft Networks I 한 한 Client for Microsoft Networks
Install Uninstall Properties Description Transmission Control Protocol/Internet Protocol. The default wide area network protocol that provides communication
across diverse interconnected networks.
OK Cancel

19. On the Networking tab, click Properties and then click Advanced.

By default all traffic is forwarded through the established VPN tunnel. To have both the VPN tunnel to the 1756-EN2TSC module and preserve access to the local network (such as Internet or corporate mail server), do the following.

- a. Clear the Use default gateway on remote network checkbox.
- b. Clear the Automatic metric checkbox.

c. In the Interface metric field, enter a value larger than the metric of the default gateway route in the routing table.

Advanced TCP/IP Settings	? - ×
IP Settings DNS WINS	
This checkbox only applies when you are connected to a local network and a dal-up network simultaneously. When checked, that cannot be sent on the local network is forwarded to the dial- network.	data up
Use default gateway on remote network	
Disable class based route addition	
Automatic metric	
Interface metric: 50	
	Cancel

20. Click OK until you exit the configuration tabs.

Interface Metric

The interface metric specifies an integer cost metric (1...9999) for the route. This metric is used when choosing among multiple routes in the routing table that most closely match the destination address of a packet being forwarded.

- Use the ipconfig command to identify the IP address of the default gateway.
- Use the route print command to identify the metric of the default gateway.

If you do not want all network traffic to go through the VPN tunnel, set the metric of the route though the VPN connection to be larger than the metric of the route through the default gateway. In the example below, the metric is 10; the interface field metric must be 11 or greater.

	2200 00 00 00	00 00 00 e0 Micros	soft ISATAP Adapter	#4	
	IPv4 Route Table				
				===============	======
	Active Routes:				
	Network Destinatio	n Netmask	Gateway	Interface	Metric
	0.0.0.0	0.0.0.0	10.22.23.1	10.22.23.123	10 <- metric of default gateway
	10.76.16.0	255.255.252.0	On-link	10.22.23.123	266
	10.76.16.127	255.255.255.255	On-link	10.22.23.123	266
	10.76.18.110	255.255.255.255	On-link	10.22.23.123	11
	10.76.19.255	255.255.255.255	On-link	10.22.23.123	266
	127.0.0.0	255.0.0.0	On-link	127.0.0.1	306
	127.0.0.1	255.255.255.255	On-link	127.0.0.1	306
	127.255.255.255	255.255.255.255	On-link	127.0.0.1	306
client	192.168.2.0	255.255.255.0	192.168.1.1	192.168.1.2	11 <- interface field metric

Open the VPN Connection to the 1756-EN2TSC Module

for

Once the Windows client and 1756-EN2TSC module are configured, you must establish the VPN connection.

- 1. From the Windows notification area, select the network icon.
- 2. Right-click the EN2TSC VPN Connection and click Connect.
- 3. Log on with your 1756-EN2TSC user name and password.



It can take 30 seconds or more to connect.

TIPIf you want to delete a VPN connection on the Windows client, for example, it
does not work and you want to create a new connection.1. Choose Control Panel > Network and Sharing Center > Change Adapter
Settings.

2. Right-click the connection and choose Delete.

Communicate to the Module Via an RSLinx Driver

If you communicate to the module through an RSLinx[®] driver, you must use an L2TP connection and the Ethernet devices driver.

Once the secure tunnel exists to the 1756-EN2TSC module, RSLinx[®] software uses the L2TP server IP addresses to communicate with the controller through the 1756-EN2TSC module.

IMPORTANT The Microsoft Windows client must use the module IP address specified (predetermined) on the L2TP configuration tab for all communication to the module, including RSLinx® and Studio 5000® connections. The original IP address for the module is not in the VPN tunnel and cannot be used.

In the driver configuration field, enter the L2TP server IP address (virtual IP address) of the 1756-EN2TSC module to the Station Mapping dialog box.

Configur	e driver: AB_	ETH-2			? 🛛
Station M	1apping				,
Statio	on Host Na	ime			Add New
0	192.168.1	1.1			
63	Driver				Delete
		OK	Cancel	Apply	Help

If you connect to the 1756-EN2TSC module without knowing the L2TP server IP address, you can find that after the connection is established.

- 1. Click the network icon in the right, bottom of the Windows taskbar.
- 2. Choose Status.
- 3. Click the Details tab.



RSLinx[®] software uses the L2TP server IP address to communicate with the 1756-EN2TSC module inside the secure tunnel.

Configure Secure Communication Between Two 1756-EN2TSC Modules

Торіс	Page
Configure the First (Local) Module	53
Configure the Second (Remote) Module	54
Test the Connection	55
Edit the Security Association	55

In this scenario, an IPsec association is established between two 1756-EN2TSC modules (peer-to-peer). In this case, a VPN tunnel services the remote and local IP networks. There is one IP address at either end of the IPsec association.



To create a security association with another module, each module must be configured with the pre-shared key of the other module.

IMPORTANT This peer-to-peer configuration does not maintain the security features of the module if you use produced/consumed tags, CIP Sync packets, or multicast communication. Use MSG instructions rather than produced/consumed tags to share data.

Configure the First (Local) Module

Follow these steps to configure the first (local) module.

1. Choose Administrative Settings > Secure Tunnel Configuration > IPsec Configuration and make sure that Enable IPsec is enabled.

1756-EN2TSC/B					ou are logged as Admin	istrator <u>Logout</u>	æ	Allen-Bradley	Rockwel Automatio	
Expand Minimize	IPsec Cor	figuration	Mob	ile Clients 🔨 L2TP C	Configuration 🔨 L2TP Ed	dit Users				
Home										
Diagnostics	Enable	Delete	Edit	SA Identifier	Profile	Remote IP		Enabl	e IPsec	
Administrative Settings	✓	\times		L2TP_1	Windows Client	10.208.50.191		Enable:	✓	
Device Configuration	✓	×		L2TP_2	Windows Client	10.208.50.192		Current Status:	Enabled	
Secure Tunnel Configuration	~	×		PeerVPN_1	Peer to Peer	10.208.50.51				
IPsec Configuration		×		PeerVPN_2	Peer to Peer	10.208.50.52		Add a Security	Association (SA)	
L2TP Configuration	~	×		PeerVPN_3	Peer to Peer	10.208.50.53		Identifier:		
L2TP Users		×		PeerVPN_4	Peer to Peer	10.208.50.54		EN2TSC_Local		
User Management	~	×		PeerVPN_5	Peer to Peer	10.208.50.55		Profile: Peer to Peer	\sim	
Certificate Management	✓	×		EN2TSC_Client	Windows Client	10.10.10.2		Remote IP:		
Backup / Restore								10.10.10.1		
Browse Chassis								Pre-shared key:		
								•••••		
								Confirm Pre-share	d key:	
								•••••	۴	
	Revert	Changes	Ap	oly Changes *Conf	iguration changed, press A	pply button to proceed		Add Add	and Edit	
	Copyright () 2015 Rod	ckwell A	utomation, Inc. All Ri	ghts Reserved.					

- 2. To create a secure association, do the following.
 - a. Enter the Identifier as a text description of the connection.
 - b. Choose the Peer to Peer as the Profile.
 - c. Enter the IP address of the second (remote) module.
 - d. Enter the pre-shared key and confirm the pre-shared key.
- 3. Click Add.
- 4. Click Apply Changes after entering all configurations.

1756-EN2TSC/B					are logged as Admin	istrator <u>Logout</u>	AB .	Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Con	figuration	Mob	ile Clients 🔪 L2TP Cor	nfiguration 🔨 L2TP Ed	lit Users			
Home									
Diagnostics	Enable	Delete	Edit	SA Identifier	Profile	Remote IP		Enabl	e IPsec
Administrative Settings	\checkmark	$\mathbf{ imes}$		PeerVPN_1	Peer to Peer	10.208.50.51		Enable:	<
Device Configuration	\checkmark	×		PeerVPN_2	Peer to Peer	10.208.50.52		Current Status:	Enabled
Secure Tunnel Configuration	\checkmark	×		PeerVPN_3	Peer to Peer	10.208.50.53			
IPsec Configuration		×		PeerVPN_4	Peer to Peer	10.208.50.54		Add a Security	Association (SA)
L2TP Configuration	✓	×		PeerVPN_5	Peer to Peer	10.208.50.55		Identifier:	
L2TP Users	<	×		EN2TSC_Client	Windows Client	10.10.10.2		L	
User Management	\checkmark	×		EN2TSC_Local	Peer to Peer	10.10.10.1		Profile: Peer to Peer	
Certificate Management								Remote IP:	
Backup / Restore									
LI DI OWSE CITASSIS								Pre-shared key:	
								Confirm Pre-share	d key:
	Revert	Changes	App	oly Changes *Config	uration changed, press Ap	pply button to proceed		Add Add	and Edit
	Copyright @	3 2015 Roc	woll Au	tomation Inc. All Righ	ts Reserved				
	copyright @	2015 R00	AWEII AL	atomation, inc. All Righ	ts Reserved.				

Configure the Second (Remote) Module

Follow these steps to configure the second (remote) module.

1. Choose Administrative Settings > Secure Tunnel Configuration > IPsec Configuration and make sure that Enable IPsec is enabled.

1756-EN2TSC/B				Y	ou are logged as Admini :	strator <u>Logout</u>	. 🚳	Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Cor	figuration	Mob	ile Clients 🔨 L2TP C	onfiguration 🔨 L2TP Edi	t Users			
Home									
Diagnostics	Enable	Delete	Edit	SA Identifier	Profile	Remote IP		Enab	le IPsec
Administrative Settings	\checkmark	$\mathbf{ imes}$	e <mark>ð</mark>	PeerVPN_1	Peer to Peer	10.208.50.51		Enable:	<
Device Configuration	✓	×	8	PeerVPN_2	Peer to Peer	10.208.50.52		Current Status:	Enabled
Secure Tunnel Configuration	\checkmark	×	Ē	PeerVPN_3	Peer to Peer	10.208.50.53			
IPsec Configuration Mabile Clients		×		PeerVPN_4	Peer to Peer	10.208.50.54		Add a Security	Association (SA)
L2TP Configuration	\checkmark	×	Ē	EN2TSC_Client	Windows Client	10.10.10.2		Identifier:	
L2TP Users	✓	X	Ē	EN2TSC_Local	Peer to Peer	10.10.10.1		EN2TSC_Remot	e
User Management Certificate Management Backup / Restore	Revert	Changes	App	oly Changes Conf	iguration changed, press Ap	ply button to proceed		Profile: Peer to Peer Remote IP: 10.10.10.6 Pre-shared key: Confirm Pre-share Add Add	v d key: and Edit
	Copyright @	2015 Roo	kwell A	tomation, Inc. All Rig	hts Reserved.				

- 2. To create a secure association, do the following.
 - a. Enter the Identifier as a text description of the connection.
 - b. Choose the Peer to Peer as the Profile.
 - c. Enter the IP address of the first (local) module.
 - d. Enter the pre-shared key and confirm the pre-shared key.
- 3. Click Add.
- 4. Click Apply Changes after entering all configurations.

1756-EN2TSC/B				You ar	e logged as Adminis	trator <u>Logout</u>	AB	Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Con	figuration	Mob	ile Clients L2TP Config	uration 🔨 L2TP Edit	Users			
Home									
Diagnostics	Enable	Delete	Edit	SA Identifier	Profile	Remote IP		Enab	le IPsec
Administrative Settings	\checkmark	$\mathbf{ imes}$		PeerVPN_1	Peer to Peer	10.208.50.51		Enable:	✓
Device Configuration	\checkmark	×	e b	PeerVPN_2	Peer to Peer	10.208.50.52		Current Status:	Enabled
Secure Tunnel Configuration	\checkmark	×		PeerVPN_3	Peer to Peer	10.208.50.53			
IPsec Configuration		×		PeerVPN_4	Peer to Peer	10.208.50.54		Add a Security	Association (SA)
L2TP Configuration	\checkmark	×		EN2TSC_Client	Windows Client	10.10.10.2		Identifier:	
L2TP Users	\checkmark	×		EN2TSC_Local	Peer to Peer	10.10.10.1		L	
User Management	\checkmark	×		EN2TSC_Remote	Peer to Peer	10.10.10.6		Profile: Peer to Peer	
Certificate Management								Remote IP:	
Backup / Restore									
L Browse Chassis								Pre-shared key:	
								Confirm Pre-share	ed key:
								L	
	Revert	Changes	Ар	oly Changes *Configura	tion changed, press App	ly button to proceed		Add Add	and Edit
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	copyright @	2015 R00	KWEII A	atomation, inc. All Rights	Reserveu.				

Test the Connection

When the security association is added on both sides of connection, the modules take a few seconds to establish the IPsec tunnel between the modules. To verify that the connection is established, access Diagnostics > Advanced Diagnostics > Secure Tunnel > IPsec Security Associations.

1756-EN2TSC/B			You are logged as Administrator Log	at 🚇 Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Security Associations (SA)				
Diagnostic Diagnostic Verview Diagnostic Overview Network Settings Application Connections Dible Connection	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	dst-10.208.80.50 dstw10.208.80.53 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.50 dstw10.208.80.54	suth-shal imac encresplace/bc auth-shal imac encresplace/bc auth-shal mac encresplace/bc		
IKE Statistics IPsec Security Associations (SA) IPsec Output Flows		Seconds Betwee	en Refresh: 15 Disable Refresh with 0.		
TCP/IP Network	Copyright © 2015 Rockwell Automation, Inc. All Rights Res	erved.			
Administrative Settings					
Browse Chassis					

Edit the Security Association

If you want to edit the settings for the association you created, click the Edit button next to the association in the list.

Expand	Minimize	IPsec Configuration Edit IPsec SA	1obile Clients L2TP Configuration L2TP Edit Users	
Home				
Diagnostics		General		
Administrative Settings		SA Identifier	EN2TSC_Local	
Device Configuration		Profile	Peer to Peer	
Secure Tunnel Configuration		Negotiation mode	Active	
IPsec Configuration Mobile Clients		Exchange version	IKE v2	
I 2TP Configuration		Phase 1		
L2TP Users		Authentication method	PSK	
🞑 User Management		Local device identifier	IP 10.208.50.50	
Certificate Management		Remote device identifier	IP ¥ 10.10.10.1	
Browse Chassis		Remote Device IP address	10.10.10.1	
		IKE encryption algorithm	AES 256 🗸	
		DH MODP group	At least 2 (1024-bit) 🗸	
		New Pre-Shared Key		
		Confirm new Pre-Shared Key		
		Key life time limit	24 hours V	
		Phase 2		
		Encryption algorithm	AES 256 🗸	
		Protocol	ESP	
		Hash algorithm	SHA1	
		PFS key group	None	
		Key life time limit	1 hours V	
		Key life data limit (0 to disable)	100000 Kilobytes	
		Cancel Save Changes		
		Copyright © 2015 Rockwell Automation, Inc.	All Rights Reserved.	

Notes:

Configure a Secure Connection to a VPN Appliance

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In this scenario, a VPN appliance (such as a firewall) establishes the IPsec association with the 1756-EN2TSC module. Client workstations or other modules then establish IPsec associations with the VPN appliance. The VPN appliance then routes packets between the IPsec associations.

The IPsec association between the VPN appliance and module services multiple remote (from the point of view of the module) devices and networks. You configure the module to know which remote networks are routed via the VPN appliance.

This configuration lets you consolidate multiple VPN clients through one location (the VPN appliance). This consolidation limits the need for multiple secure tunnels to each VPN client as you need only one secure tunnel between the 1756-EN2TSC module and the VPN appliance.



Figure 5 - Consolidate Multiple VPN Clients Through One Location

An appliance like the Cisco ASA supports multiple methods for authentication, multiple encryption algorithms, and multiple types of VPN technology (such as SSL VPN.)

Configure the Module to Connect to a VPN Appliance

Follow these steps to configure the Module to Connect to a VPN appliance.

1. Choose Administrative Settings > Secure Tunnel Configuration > IPsec Configuration and make sure that Enable IPsec is enabled.

1756-EN2TSC/B					You are logged a	s Administrator <u>Logout</u>	<u>a</u>	Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Cor	nfiguration	Mobil	e Clients L2TP Configuration	L2TP Edit Users				
Expand Minimize Home Diagnostics Administrative Settings Device Configuration Secure Tunnel Configuration IPsec Configuration Mobile Clients L2TP Configuration User Management Certificate Management Backup / Restore Browse Chassis	IPsec Cor Enable V V V V V V V V	The lete	Mobil	e Clients L2TP Configuration SA Identifier PeerVPN_1 PeerVPN_2 PeerVPN_3 PeerVPN_4 ENZTSC_Client ENZTSC_Local ENZTSC_Local ENZTSC_Remote	L2TP Edit Users Profile Peer to Peer Peer to Peer Peer to Peer Peer to Peer Windows Client Peer to Peer Peer to Peer Peer to Peer ed, press Apply button to pro	Remote IP 10.208.50.51 10.208.50.52 10.208.50.53 10.208.50.54 10.10.10.2 10.10.10.4 10.10.10.6		Enable: Current Status: Add a Security Identifier: ENZTSC_VPN Profile: VPN Appliance Remote IP: 10.10.10.8 Pre-shared key: ••••••••• Confirm Pre-share ••••••••	e IPsec Enabled Association (SA)
			_						
	Copyright (© 2015 Roo	kwell Au	tomation, Inc. All Rights Reserved					

- 2. To create a secure association, do the following.
 - a. Enter the Identifier as a text description of the connection.
 - b. Choose the VPN Appliance as the Profile.
 - c. Enter the IP address of the VPN appliance.
 - d. Enter the pre-shared key and confirm the pre-shared key.

Parameter	Description
Identifier	Name for the security association, such as VPN_connection
Profile	VPN Appliance
Remote IP	IP address of the VPN appliance
Pre-shared key	Pre-shared key for the connection
Confirm Pre-shared key	Same pre-shared key for the connection, as entered above

3. Click Add.

1756-EN2TSC/B					You are logged as A	lministrator <u>Logout</u>	AB	Allen-Bradley	Rockwell Automation
Expand Minimize	IPsec Cor	figuration	Mobile	e Clients L2TP Configuration	L2TP Edit Users				
Home Diagnostics	Enable	Delete	Edit	SA Identifier	Profile	Remote IP	6	Enable	e IPsec
Administrative Settings		×	e de la companya de l	PeerVPN_1	Peer to Peer	10.208.50.51		Enable:	
Device Configuration	✓	×		PeerVPN_2	Peer to Peer	10.208.50.52		Current Status:	Enabled
Secure Tunnel Configuration		×	₽ `	PeerVPN_3	Peer to Peer	10.208.50.53		current status.	Lindbicd
IPsec Configuration		×		PeerVPN_4	Peer to Peer	10.208.50.54		Add a Security	Association (SA)
Mobile Clients I 2TP Configuration		×	en l	EN2TSC_Client	Windows Client	10.10.10.2		Identifier:	
L2TP Users	✓	×		EN2TSC_Local	Peer to Peer	10.10.10.1			
User Management		×	₿ ₽	EN2TSC_Remote	Peer to Peer	10.10.10.6		Profile:	
Certificate Management		×		EN2TSC_VPN	VPN Appliance	10.10.10.8		Remote IP:	
Browse Chassis	Revert Copyright @	Changes	Appl kwell Aut	Y Changes *Configuration change omation, Inc. All Rights Reserved.	ed, press Apply button to proceed	d		Pre-shared key: Confirm Pre-shared Add Add	d key:

4. Click Apply Changes.

TIP

Do not use IKE v1 configuration for the Stratix 5900 appliance. The IKE v1 connection can be unreliable. Use the IKE v2 connection instead.

Edit the Security Association

If you want to edit the settings for the association you created, click the Edit button next to the association in the list.

1756-EN2TSC/B			
Expand	Minimize	IPsec Configuration Y Edit IPsec SA Y Mobile C	Clients 🔧 L2TP Configuration 🔧 L2TP Edit Users 🔪
Home			
Diagnostics		General	
Administrative Settings		SA Identifier	EN2TSC_VPN
Device Configuration		Profile	VPN Appliance
Secure Tunnel Configuration		Negotiation mode	Active
Mobile Clients		Exchange version	IKE v2
L2TP Configuration		Phase 1	
L2TP Users		Authentication method	PSK
User Management		Local device identifier	IP 10.208.50.50
Certificate Management Backup / Restore		Remote device identifier	IP ¥ 10.10.10.8
Browse Chassis		Remote Device IP address	10.10.10.8
		Remote Network IP	0.0.0.0
		Remote Network Netmask	0.0.0.0
		IKE encryption algorithm	AES 256 🗸
		DH MODP group	At least 2 (1024-bit)
		New Pre-Shared Key	
		Confirm new Pre-Shared Key	
		Key life time limit	24 hours V
		Phase 2	
		Encryption algorithm	AES 256 V
		Protocol	ESP
		Hash algorithm	SHA1
		PFS key group	None
		Key life time limit	8 hours V
		Key life data limit (0 to disable)	4608000 Kilobytes
		Cancel Save Changes	

Set the key life time (10 min...8 hr) and key life data (1000...10000000 KB) values to the same value as on the VPN appliance. If these values differ, there can be issues with rekeying, even though the initial connection is successful.

You must specify a value for key life time. If key life data is not used, set the value to 0.

You can specify a subnetwork accessible via the VPN appliance by specifying addresses for Remote Network IP and Remote Network Netmask.

Default values of all zeroes direct all VPN network traffic to the VPN appliance. However, other security associations, such as peer-to-peer connections, still work as narrower address ranges take precedence over the wider range that is specified for VPN appliance.

For more information about the parameters that you can configure in the Local IPsec Security Association, see <u>Security Configuration on page 16</u>.

IMPORTANT	You must disable the TCP Sequence Randomization feature in Cisco ASA. The
	1756-EN2TSC/B module uses its own TCP sequence randomization so there is
	no need to enable additional one in Cisco ASA. If this setting is enabled in ASA,
	VPN connection to Cisco ASA is unreliable.

Notes:

Diagnostics

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Diagnostic Web Pages

The 1756-EN2TSC module supports the same diagnostic web pages as the 1756-EN2T modules, including these pages.

- Diagnostic Overview for a summary of the configuration and overall status of the module
- Network Settings for the Ethernet configuration parameters of the module
- Ethernet Statistics for a summary of the status of communication activity on the Ethernet network

For information on these standard diagnostic web pages, see EtherNet/IP Network Configuration User Manual, publication <u>ENET-UM001</u>.

Secure Tunnel Diagnostics Web Page

For specific diagnostics regarding secure connections, choose Diagnostics > Advanced Diagnostics > Secure Tunnel.



Status Indicators

The 1756-EN2TSC module uses the same status indicators as the 1756-EN2T module:

- Module Status Display
- Link Status Indicator (LINK)
- Network Status Indicator (NET)
- OK Status Indicator (OK)



Link (LINK) Status Indicator

Status	Description
Off	 One of these conditions exists: The module is not powered. Verify that there is chassis power. Verify that the module is completely inserted into the chassis and backplane. No link exists on the port. Verify that the RI45 connector in the Ethernet port is completely inserted and the other
	end of the cable is connected to a device in your network
Flashing green	Activity exists on the port.
Green	A link exists on the port.

Status	Description
Off	 One of these conditions exists: The module is not powered. Verify that there is chassis power. Verify that the module is completely inserted into the chassis and backplane. Make sure that the module has been configured. The module is powered but does not have an IP address. Assign an IP address to the module.
Flashing green	 The controller has an IP address and one of these conditions exists: The module has not established any CIP connections. If connections are configured for this module, check the connection originator for the connection error code. One or more connections have timed out. For example, an HMI or I/O connection has timed out. Re-establish the connection.
Green	The module has established at least one CIP connection and is operating properly. The IP address for the module scrolls across the Module Status display.
Red	The module is in conflict mode. The module shares an IP address with another device on the network. The current IP address for the module scrolls across the Module Status display. The display scrolls: OK <ip_address_of_this_module> Duplicate IP <mac_address_of_duplicate_node_detected> For example: OK 10.88.60.196 Duplicate IP - 00:00:BC:02:34:B4 Change the IP address of the module.</mac_address_of_duplicate_node_detected></ip_address_of_this_module>
Flashing green/flashing red	The module is performing its power-up testing.

Network (NET) Status Indicator

OK Status Indicator

Status	Description
Off	 The module is not powered. Verify that there is chassis power. Verify that the module is completely inserted into the chassis and backplane. Make sure that the module has been configured.
Flashing green	The module is not configured. The Module Status display scrolls: BOOTP or DHCP <mac_address_of_module> For example: BOOTP 00:0b:db:14:55:35 Configure the module.</mac_address_of_module>
Green	The module is operating correctly. The IP address of the module scrolls across the Module Status display.
Flashing red	The module detected a recoverable minor fault. Check the module configuration. If necessary, reconfigure the module.
Red	The module detected an unrecoverable major fault. Cycle power to the module. If the power cycle does not clear the fault, replace the module.
Flashing red/ flashing green	The module is performing its power-up testing.

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In addition, we offer multiple support programs for installation, configuration, and troubleshooting. For more information, contact your local distributor or Rockwell Automation representative, or visit http://www.rockwellautomation.com/services/online-phone.

Installation Assistance

If you experience a problem within the first 24 hours of installation, review the information that is contained in this manual. You can contact Customer Support for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
Outside United States or Canada	Use the <u>Worldwide Locator</u> at <u>http://www.rockwellautomation.com/rockwellautomation/support/overview.page</u> , or contact your local Rockwell Automation representative.

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Rockwell Automation tests all of its products to help ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

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Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

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