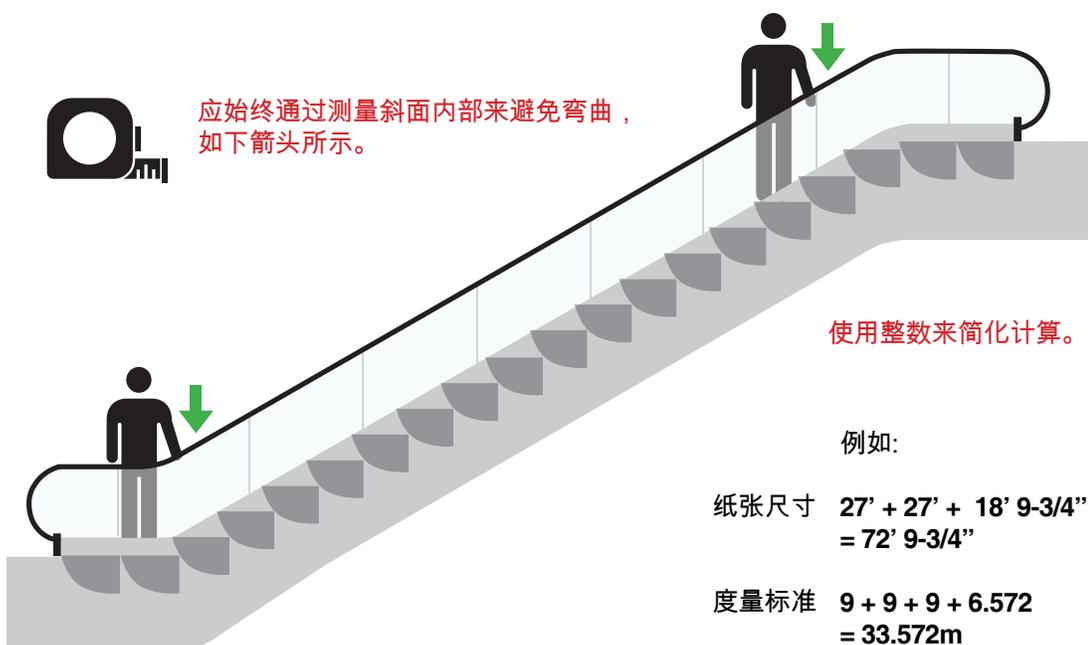




## 测量长度

最少需要2个人

测量扶手带时,准确测量是至关重要的。测量技术取决于自动扶梯操作的方向。对于上行自动扶梯,从上到下测量;对于下行自动扶梯则从下到上测量。



应始终通过测量斜面内部来避免弯曲,如下箭头所示。

使用整数来简化计算。

例如:

纸张尺寸  $27' + 27' + 18' 9-3/4'' = 72' 9-3/4''$

度量标准  $9 + 9 + 9 + 6.572 = 33.572m$

直线计算  
(检查下面的测量单位):

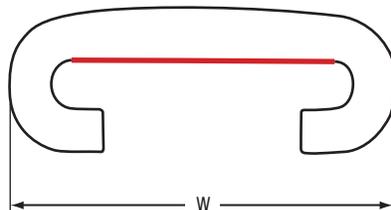
_____	
_____	
_____	
_____	
_____	
_____	
总计 _____	
<input type="checkbox"/> 纸张尺寸	<input type="checkbox"/> 度量标准

- 1) 关闭自动扶梯,在斜面顶部或底部的扶手表面划线,以指示起始标记。
- 2) 在斜面的另一端绘制另一条线以指示停止标记并记录其间的距离。
- 3) 运行自动扶梯,直到停止标记取代开始标记的位置,重复步骤2。
- 4) 重复和记录测量值,直到完全旋转完成。

## 测量宽度

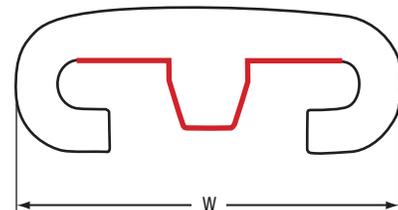
使用图表来确定正确的扶手带宽度(w)和轮廓类型。

要进行精确测量,请使用卡尺。



轮廓类型: 扁平  
扶手带宽度 (w):

纸张尺寸  度量标准



L轮廓类型: 三角  
扶手带宽度 (w):

纸张尺寸  度量标准

所有依合斯的扶手带都有行业领先保证,需要获得更多保修资讯,请扫描左边二维码或者访问以下网址:  
ZOLOTO@163.COM

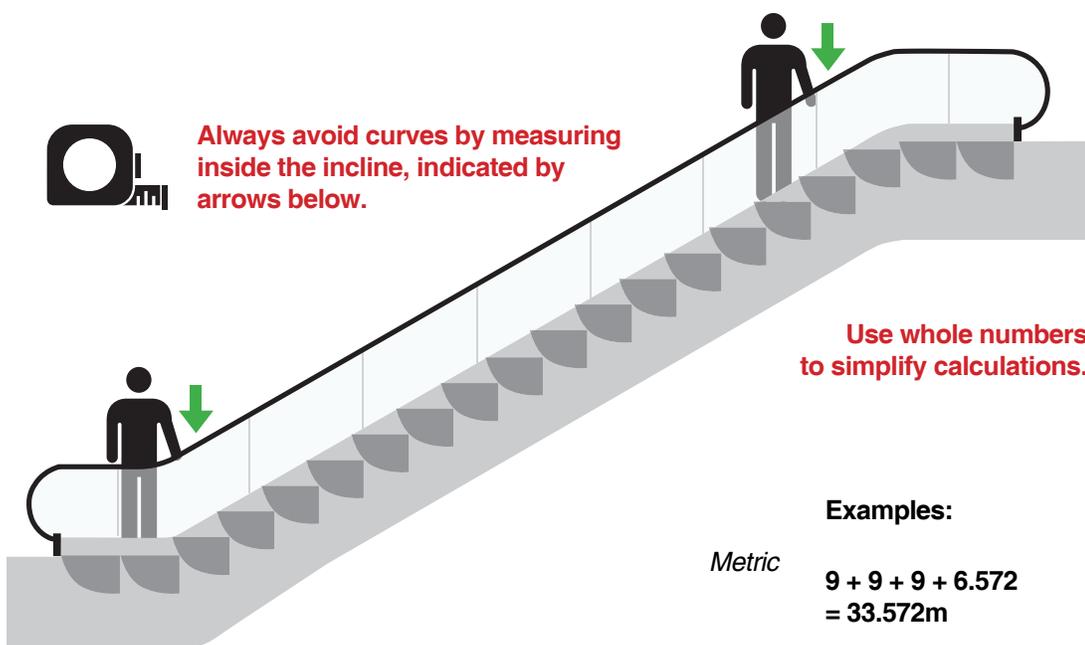
个人防护装备 (PPE)  
应随时佩戴。



## Measuring Length

Minimum 2 people required

When measuring a handrail, it is critical that measurements are taken accurately. Measuring techniques depend on direction of escalator operation. For up escalators, measure from top to bottom, and for down escalators, measure from bottom to top.



**Line To Line Calculations**  
(Check Unit of Measurement Below):

_____
_____
_____
_____
_____

**Total** \_\_\_\_\_

Metric

**Examples:**

*Metric*

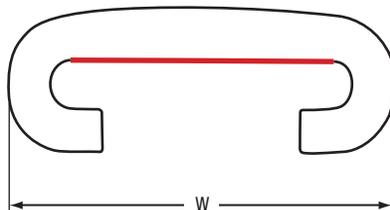
$$9 + 9 + 9 + 6.572 = 33.572\text{m}$$

- 1) Turn OFF escalator, draw line on handrail surface at top or bottom of incline to indicate start mark.
- 2) Draw another line at opposite end of incline to indicate stop mark and record distance between.
- 3) Run escalator until stop mark replaces position of start mark, repeat Step 2.
- 4) Repeat and record measurements until full rotation is complete.

## Measuring Width

Use the diagrams to determine correct Handrail Width (W) and Profile Type.

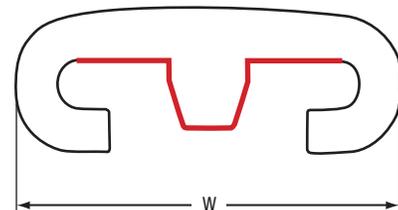
**For precise measurements, use calipers.**

Profile Type: **Flat**

Handrail Width (W):

Metric



Profile Type: **Vee**

Handrail Width (W):

Metric

**Personal Protective Equipment (PPE) should be worn at all times.**

